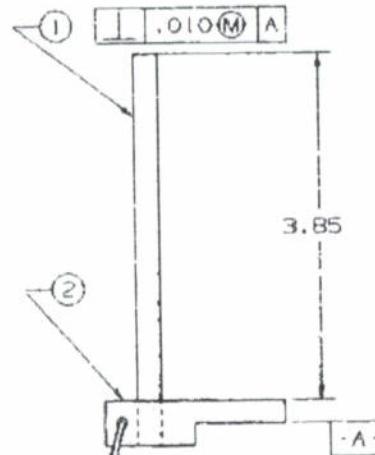


4

3

2

1



FILE COPY

REVISIONS		DATE	APPROVED
REV	DESCRIPTION		
-	RELEASED ON EO 445965	94110	G. ALLEN
A	SEE RELEASING EO 446049 FOR CHANGES	94110	D. MYERS
		94110	G. ALLEN
B	SEE RELEASING EO 446129 FOR CHANGES	94110	D. MYERS
		94110	G. ALLEN
C	SEE RELEASING EO 446155 FOR CHANGES	94110	D. MYERS
		94110	G. ALLEN
D	SEE RELEASING EO 446169 FOR CHANGES	94110	J. REAGAN
		94110	G. ALLEN
E	SEE RELEASING EO 446764 FOR CHANGES	950120	D. MYERS
		950120	G. ALLEN

⚠ CAN BE PURCHASED FROM:
AVIBANK MFG. INC.
PHX. AZ 85018

8. MARK TOOL WITH 900G2341100 PART NUMBER
IN SUITABLE LOCATION USING VIBRA
ETCHING

⚠ USE SUITABLE CABLE AND SWAGES TO
SECURE STREAMER TO TOOL

⚠ MAKE FROM STEEL CRES AMS5804; 17-4PH
ALLOY, QQ-S-766; 304 ALLOY OR
EQUIVALENT

⚠ MAKE FROM .25 DRILL ROD CRES 304
SPEC QQ-S-763 COND A OR EQUIVALENT

4. BREAK ALL SHARP EDGES

3. DIMENSIONAL TOLERANCES & SYMBOLS PER
ANSI/14.5M-1982

2. TOOL FUNCTION: VERTICAL STAB. RIGGING

1. NOT USED

GENERAL NOTES

MODONNELL DOUGLAS CORPORATION PROPRIETARY RIGHTS
ARE INCLUDED IN THE INFORMATION DISCLOSED HEREIN.
RECIPIENT BY ACCEPTING THIS DOCUMENT AGREES THAT
NEITHER THIS DOCUMENT NOR ANY PART THEREOF SHALL
BE REPRODUCED OR TRANSFERRED TO OTHER DOCUMENTS OR
USED OR DISCLOSED TO OTHERS FOR MANUFACTURING OR ANY
OTHER PURPOSE EXCEPT AS SPECIFICALLY AUTHORIZED IN
WRITING BY MODONNELL DOUGLAS CORPORATION.
UNPUBLISHED, 1990 ALL RIGHTS RESERVED UNDER THE
COPYRIGHT LAWS BY MODONNELL DOUGLAS CORPORATION.

D	D	REVISION	REVISION
2	1	SHEET	STATUS OF SHEETS

ITEM NO.	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION ZONE
1	3	NAS1758-12	STREAMER, RED	REMOVE BEFORE FLIGHT	⚠ 2C
1	2		PLATE	.25 X 0.6 X 0.5	⚠ 3C
1	1		DRILL ROD	.25 X 4.500	⚠ 4D

CONTRACT NO.	APPROVALS	DATE	MODONNELL DOUGLAS HELICOPTER SYSTEMS	5000 East McDowell Road Mesa, Arizona 85215-9797
DAWY D. MYERS	941109			
CHEN N. RODRIGUEZ	941109			
DESIGN D. MYERS	941109			
TITLE				
VERT, END PLATE RIG PIN				
STRESS	WEIGHT	WATL	SIZE	CAGE CODE
			C 8V613	900G2341100
DIMENSIONAL TOLERANCES		PRED.	SCALE	1/1
3 DECIMALS ± .010				
2 DECIMALS ± .03				
1 DECIMAL ± .1				
ANGULAR ± 0°30'				
LAST SECTION OR VIEW USED	-			
ENGINEERING PART REP AGT.				
SCALE 1/1				
SHEET 1 OF 2				

4

3

2

1 UGII

4 3 2 1

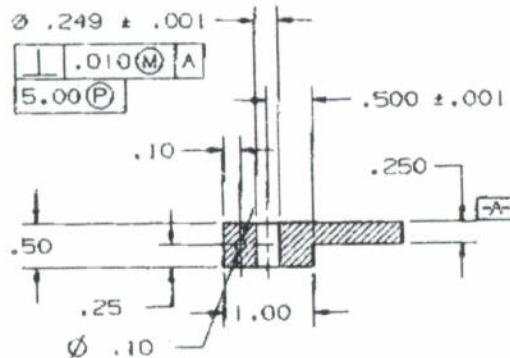
D

C

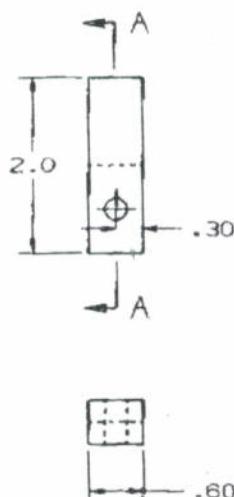
B

A

A



SECTION A-A
VIEW ROTATED 90° CW



FILE COPY

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
D	SEE SHEET ONE		

4 3 2 1

McDONNELL DOUGLAS CORPORATION PROPRIETARY RIGHTS
ARE INCLUDED IN THE INFORMATION DISCLOSED HEREIN.
RECIPIENT BY ACCEPTING THIS DOCUMENT AGREES THAT
NEITHER THIS DOCUMENT NOR ANY PART THEREOF SHALL
BE REPRODUCED OR TRANSFERRED TO OTHER DOCUMENTS OR
USED OR DISCLOSED TO OTHERS FOR MANUFACTURING OR ANY
OTHER PURPOSE EXCEPT AS SPECIFICALLY AUTHORIZED IN
WRITING BY McDONNELL DOUGLAS CORPORATION,
UNPUBLISHED. 1990 ALL RIGHTS RESERVED UNDER THE
COPYRIGHT LAW BY McDONNELL DOUGLAS CORPORATION.

SIZE	CAGE CODE	DRG NO.
	C 8V613	90062341100
SCALE 1/1		SHEET 2 OF 2

1 UGII

McDonnell Douglas
Helicopter Systems

ENGINEERING ORDER

CAGE CODE
8V613

EQ NO. 446764

ADDED AVIBANK NOTE AND CHG MTL SPEC

EO NO. 446764

REFERENCE DOCUMENTS RMM 91-00-00